

Bearing LifeGuard© Features.

“This changes everything!”



Probability of failure $f_e(t) = (1 - e^{-(t-\lambda/\theta-\lambda)k})$

This equation too Mysterious? Read on.

- *BearingLifeGuard takes the mystery out of bearing analysis.*

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Patent# 6,763, 312, B1. Other Patents pending.



IT IS NOT MAGIC: IT'S METRICS!

THIS IS THE INFORMATION YOU REALLY NEED.

Bearing Information for AssemblyID = [BM 1]


Settings | Processed Data | Spectrum | Reading 1

timestamp = 3/29/2006 8:31:34 AM

Forecast period	90	Days
Estimated MTTF	2160	Hours
Estimated Life	1623	Hours
Probability of Failure in forecast period	63	%
Short term Probability (14 day)	6	%
Risk Estimate (Forecast Period)	\$6321	CoAF
		\$10000

Bearing service recommended

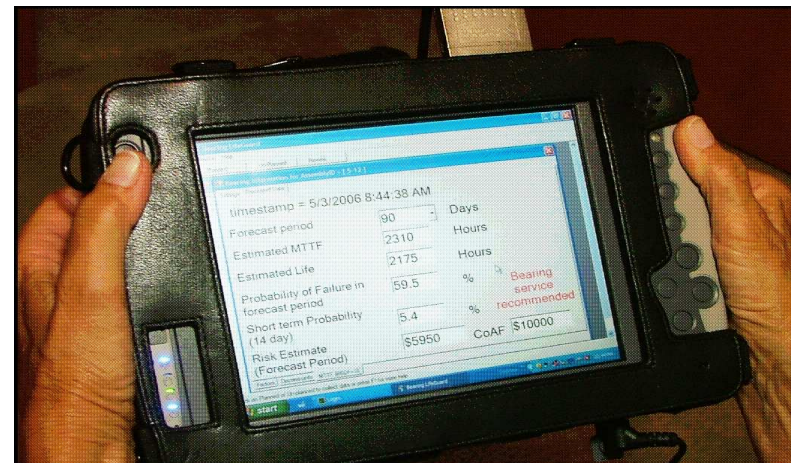
Factors | Discriminants | MTTF @BDF=10



IT'S EASY!

Typically 90% of your equipment is OK!
Focus time and money on the other 10%.

- Service person can collect data with handheld collector during routine visit and...
- Get answers on the spot and if there is trouble...
- Upload to central PC for detailed analysis or...
- Bring tablet on site to collect data and do complete evaluation and analysis.



LIFEGUARD gets it for you!



- Immediate information.
 - \$ Risk vs. time?
- Equipment Life vs. time?
- MTTF-mean time to failure?
- Department 'A' vs. Department 'B'?
- Diagnostic trends?

• Dynamic Forces?

HF energy- Crest factor- Kurtosis?

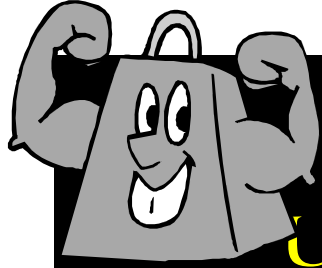
Demodulation Energy/ signal ?

Time waveform? Frequency spectra?

It's all figured out for you!

What is a Metric?

- A Metric is a normalized value assigned to the measured result of a diagnostic procedure.
- The assigned range is a value close to zero for a diagnostic result typical of a new or optimum bearing and 10 for results typical of bearings near failure.
- Metrics offer an easier method of interpreting and trending otherwise complex and widely differing data that is otherwise well correlated to bearing surface degradation.



Powerful! 6 Diagnostics

Using Multiple Discriminant Analysis! tm

Each condition assessment is derived from six diagnostic metrics.

- High Frequency acceleration
- Peak acceleration
- Crest Factor
- Kurtosis
- Envelope Demodulation
- Dynamic Force level

IT'S EASY! Tab Selected Functions.



Bearing Information for AssemblyID = [BRG 5]

Settings | Processed Data | Reading: 5 | Spectrum

Timestamp = 10/16/2006 9:14:15 AM

Forecast period (days)	90	RPM	3600
Estimated MTTF (hours)	2236		
Estimated Life (hours)	2236		
Probability of Failure in forecast period	61.3 %		
Short term Probability (14 day)	5.7 %		
Risk Estimate (Forecast Period)	\$6128	CoAF	\$10000

Factors | Discriminants | MTTF

Trouble Alerts!

Bearing service recommended



Failure and Financial Risk Search information!

- Quickly find units with high probability of failure.
- -or high financial risk.
- -or life shortening Dynamic Force (DFF) levels!

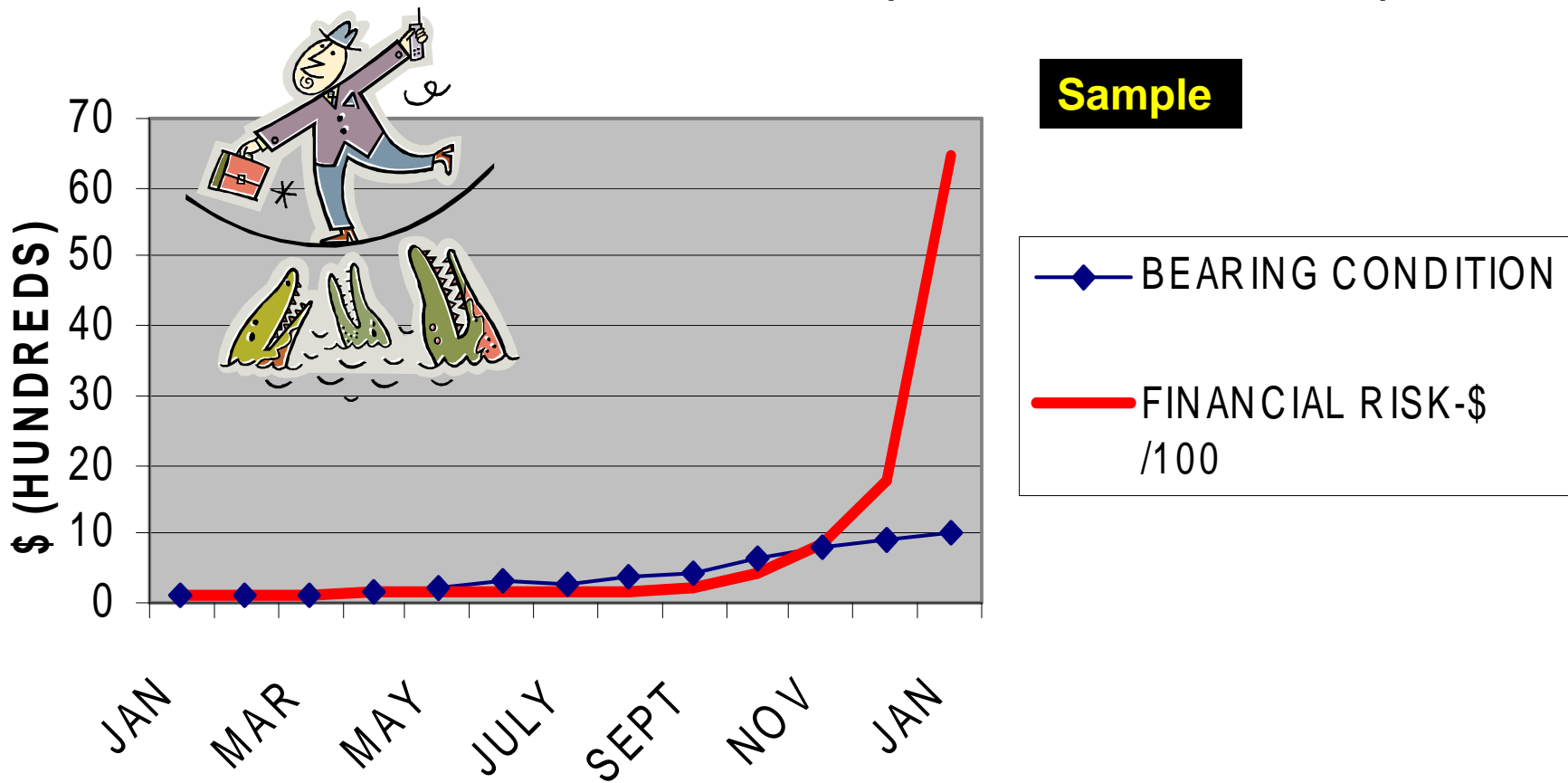
Review Latest Warnings

Forecast period (days)	90
Probability of Failure in forecast period	50.0
DFF Level	3.0
\$ Value	15,000

Search

The Power of Metric Trends: Estimate of Assembly \$ Risk vs. Time

FINANCIAL RISK vs Condition (COST EST= \$10,000)

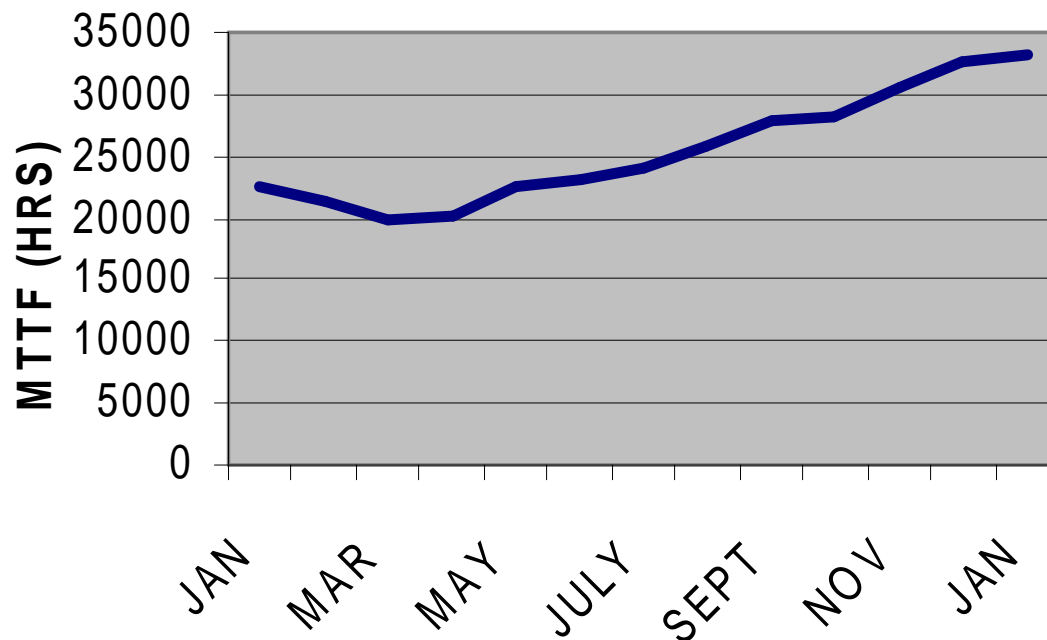


The Power of Metric Trends: Average of all your Equipment MTTF Life vs time

How are we doing?

SAMPLE DEPARTMENT (A)
AVERAGE MTTF (100 bearing points)

Things are getting better!



— SAMPLE DEPARTMENT (A) AVERAGE MTTF



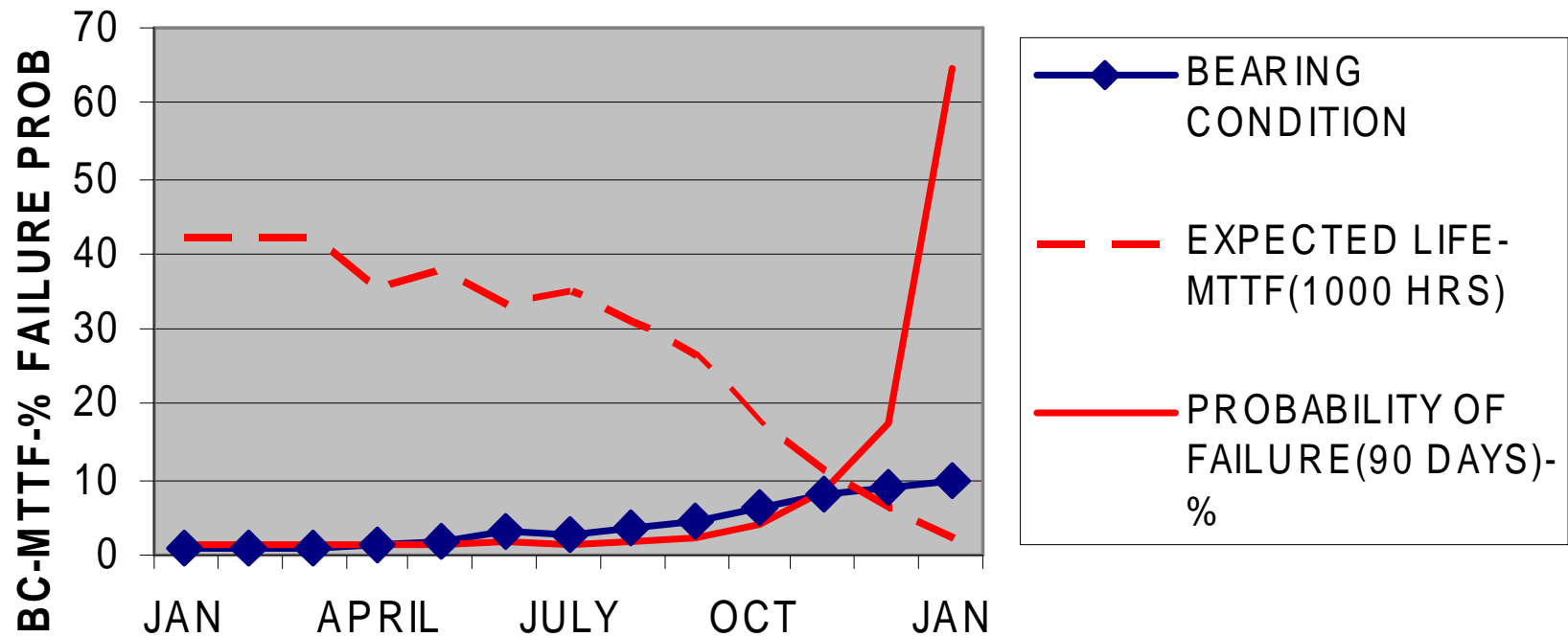


The Power of Metric Trends

Diagnostic Trends

How BC, LE & POF are related

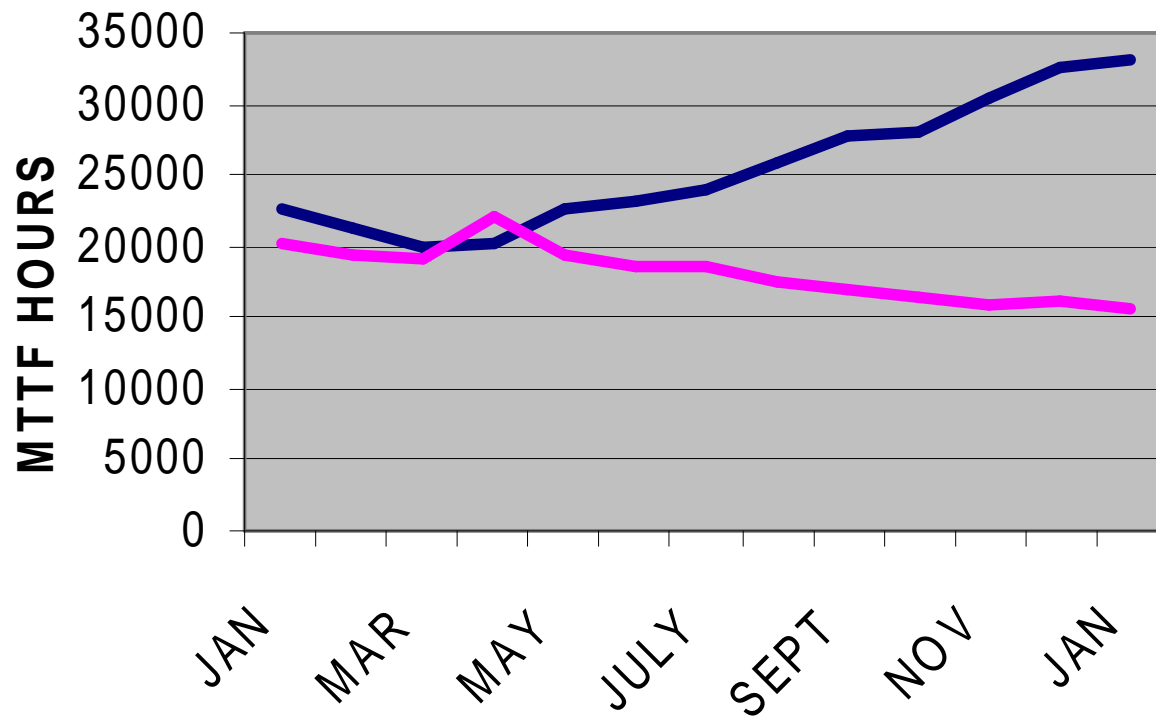
SAMPLE BEARING CONDITION (BC) TREND



The Power of Metric Trends: Benchmark

Department A vs. Department B

AVERAGE MACHINERY BEARING MTTF (Sample)



DEPARTMENT B
Needs Attention?

— SAMPLE
DEPARTMENT (A)
AVERAGE MTTF

— SAMPLE
DEPARTMENT (B)
AVERAGE MTTF

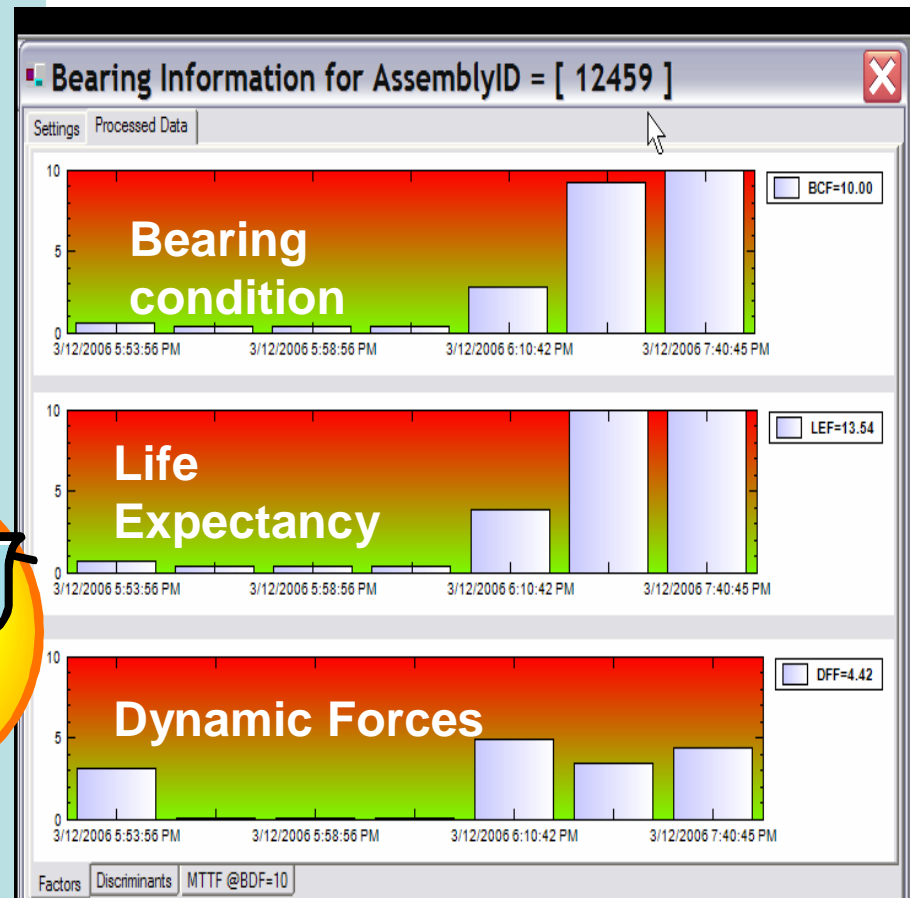


Smart! For the Analyst - Factor Trends- Condition>Life>-Dynamic Force

- Dated & Time stamped.
- Selectable readings
5-14-24-or all previous.
- Metric
<0.5 (Optimum)
>10 (Near Failure)
- Color coded
green-optimum
yellow-caution
red-danger

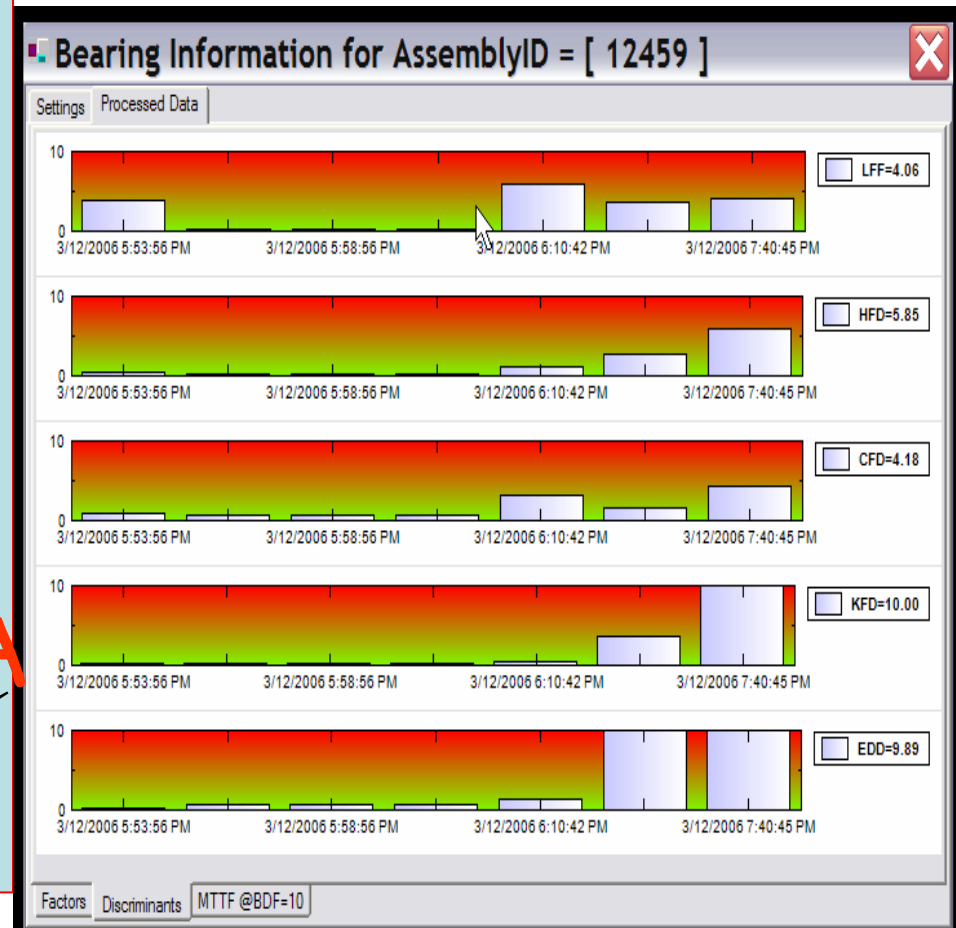
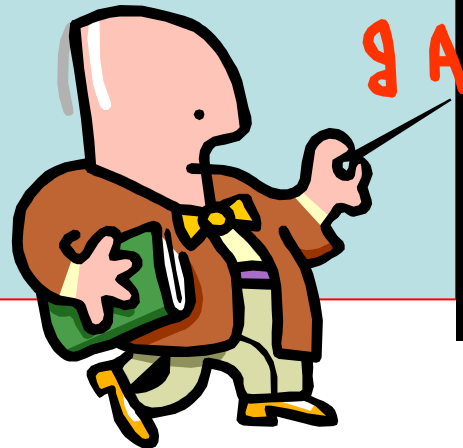


[Click on graph to expand.]



For the Analyst –Details! Diagnostic Discriminant Trends

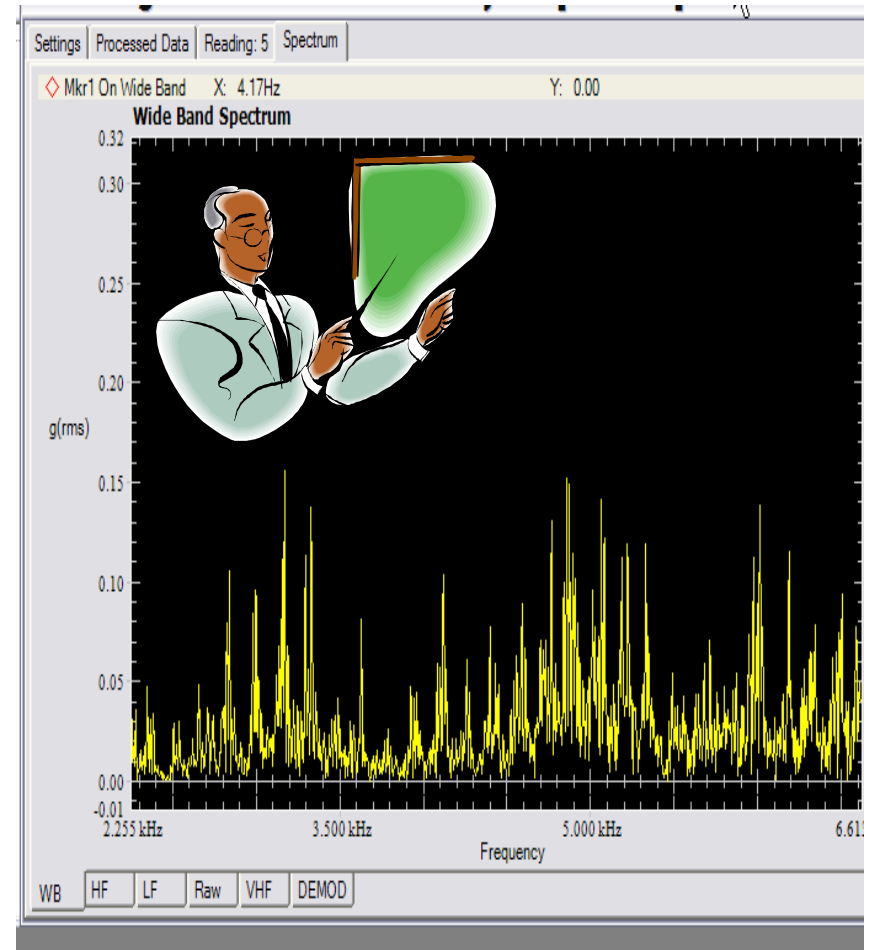
- **DF**-Dynamic Force level
- **HF**- Surface roughness
- **CF**-Peak impacts/surface roughness
- **KF**-Surface roughness and impacts
- **ED**-Short duration impacts.



ACCELERATION SPECTRA for the Analyst.

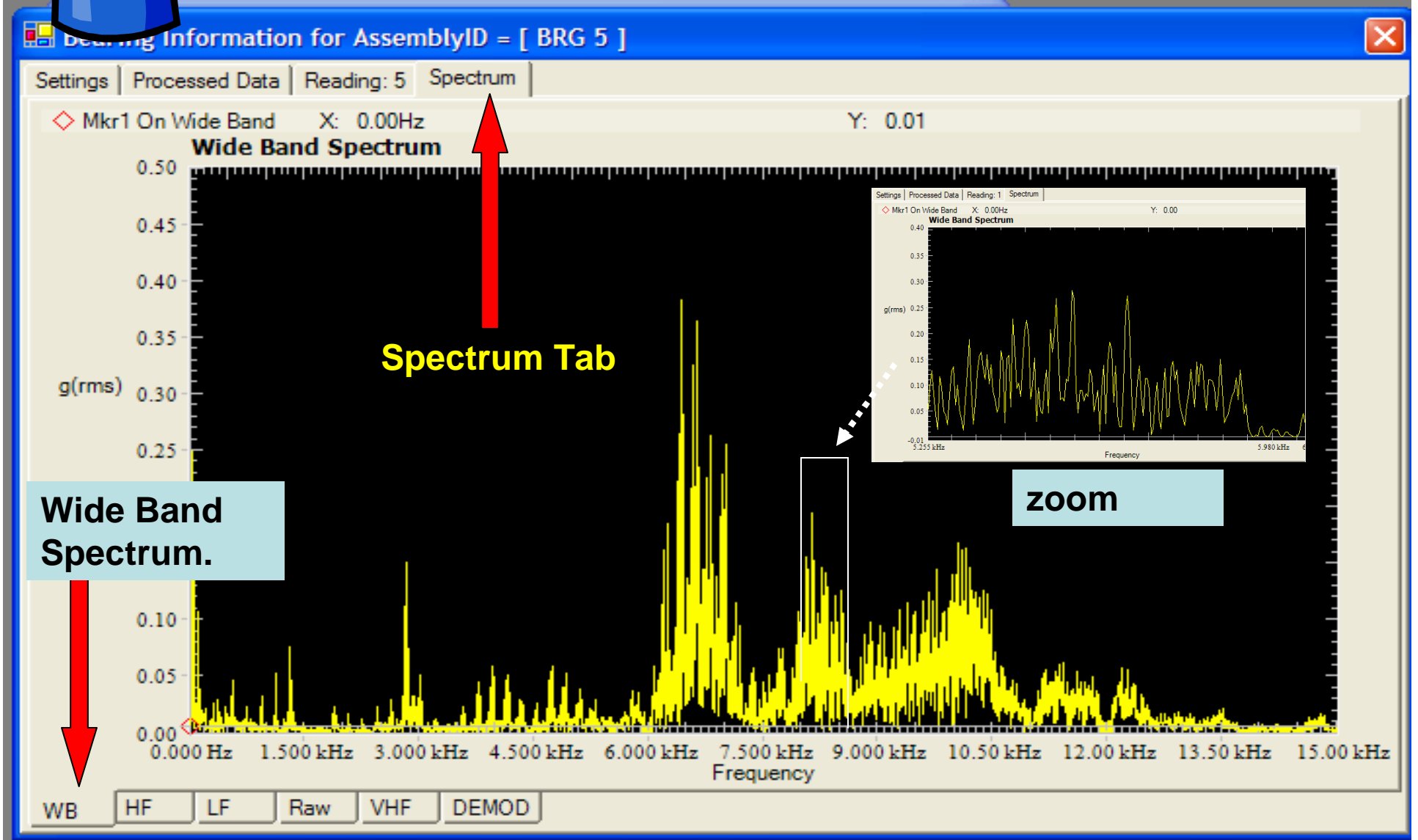
Tab selected:

- 3 Hz to 40 k
- 3 Hz to 15 k Hz.
- 4 x run speed to 15 kHz
- 3 Hz to 4 x rotational
- Demodulated spectra
- Zoom & frequency identification

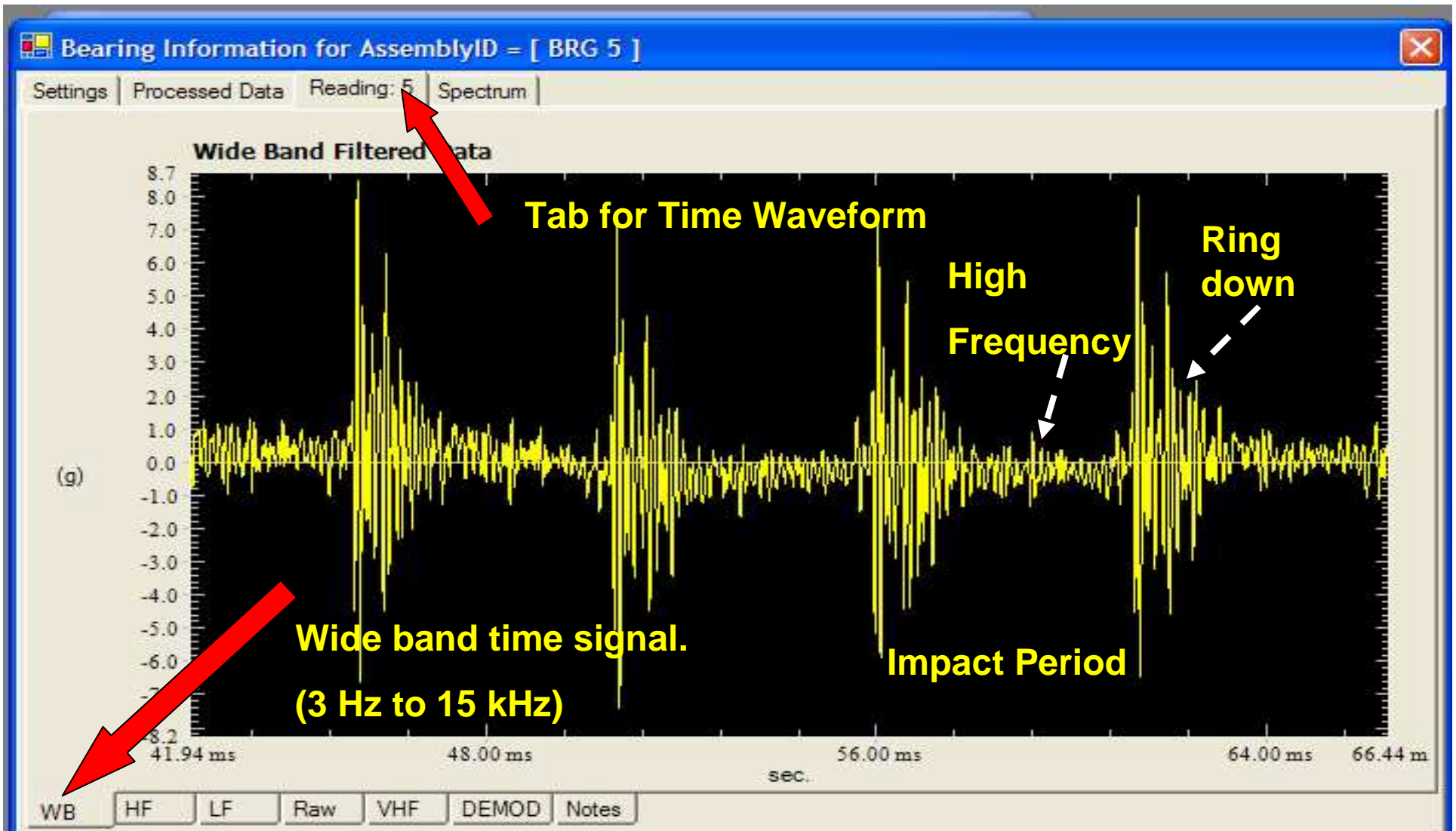




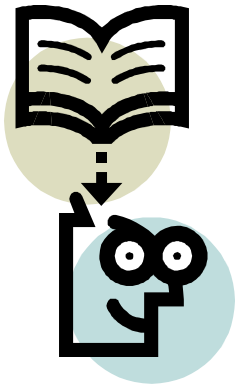
Tabs to Every Spectra!



Tabs to Every Time Waveform! Powerful ! 6 Diagnostics.



Congratulations!



Need More information?

Check Bearinglifeguard.com

Sales@bearinglifeguard.com

- This information was last updated on
12-18-2006

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Individual Diagnostics

Raw Acceleration Signal for the analyst!

